



Geon™ Vinyl Flexible B6DE3

Flexible Polyvinyl Chloride

Key Characteristics

Product Description

Opaque, high gloss semi-rigid PVC compound that does not exhibit crease whitening. This product has been designed specifically for edgeband applications.

General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Forms	• Pellets		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.28	1.28	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ² (Break)	3160 psi	21.8 MPa	ASTM D638
Tensile Elongation ² (Break)	320 %	320 %	ASTM D638
Elastomers	Typical Value (English)	Typical Value (SI)	Test Method
Tear Strength ³	716 lbf/in	125 kN/m	ASTM D624
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore D, 15 sec)	42	42	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	-9.04 °F	-22.8 °C	ASTM D746

Processing Information

Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	355 to 360 °F	179 to 182 °C

Notes

¹ Typical values are not to be construed as specifications.

² 20 in/min (510 mm/min)

³ Die C, 20 in/min (510 mm/min)

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